

Received: 07/25/2018	Completed: 08/02/2018	Letter: L4	RV	P.O.#:	Test Report #: 3-27495-4-
Client's Identification	Style: Event Screen. Content: 100% Polyester. Finish: None. Weight: 390 g/lm. Color: 60004 Light Grey. End Use: Upholstery.				
Tested For: Bente Ellingsoe, Quality Department	Key Test: ASTM D 4034/ACT			150	
Gabriel A/S Hjulgagervej 55 DK-9000 Aalborg, Denmark	Tel: 011-45-9630-3100		Ext:		
	Fax: 011-45-9811-6125				

Test Category: Seam Slippage Specifier: ACT LE 2015; V 08/15 PC: 8H dl/SM
 NTR 6/16

TEST PERFORMED: ASTM D 4034 - Standard Test Method for Resistance to Yarn Slippage at the Sewn Seam in Woven Upholstery Fabrics - Plain, Tufted, or Flocked --

As cited by the ACT Voluntary Performance Guidelines (January 2015)

PRODUCT CATEGORY: Upholstery

ACCEPTANCE CRITERIA: 25 lbf minimum average for warp and weft

SEAM CONSTRUCTION:

Seam Allowance: 0.5"
 Seam Type: 301 Lockstitch
 Thread Type: 100% Nylon Bonded Monocord;
 Needle Thread size 8/Bobbin Thread Size 5
 Needle: Size 22 Ball Point
 Stitches/Inch: 7 ± 0.5

RESULTS: Specimen results reported to the nearest 0.5 lb force (lbf)
 Average reported to the nearest 0.5 lb force (lbf)

	Specimen #	(lbf)
Warp Yarn Slippage:	1	110.0 SB
(seamed in warp direction)	2	102.0 SB
	3	103.0 SB
	4	98.5 SB
	5	110.0 SB

	Avg:	104.5
Weft Yarn Slippage:	6	118.5 SB
(seamed in weft direction)	7	117.0 SB
	8	111.5 SB
	9	117.5 SB
	10	116.0 SB

	Avg:	116.0

ABBREVIATIONS WHICH MAY BE USED:

- SS = Seam Slippage
- SB = Seam break before 1/4" slippage
- FB = Fabric break before 1/4" slippage
- FBS = Fabric break at Seam before 1/4" slippage



Received: 07/25/2018	Completed: 08/02/2018	Letter: L4	RV	P.O.#:	Test Report #: 3-27495-4-
Client's Identification	Style: Event Screen. Content: 100% Polyester. Finish: None. Weight: 390 g/lm. Color: 60004 Light Grey. End Use: Upholstery.				
Tested For: Bente Ellingsoe, Quality Department	Key Test: ASTM D 4034/ACT			150	
Gabriel A/S Hjulgagervej 55 DK-9000 Aalborg, Denmark	Tel: 011-45-9630-3100		Ext:		
	Fax: 011-45-9811-6125				

REMARKS: None.

CONCLUSION: Based on the above Results and Acceptance Criteria, the item tested:

Complies; Does not comply

CERTIFICATION: I certify that the above results were obtained after testing specimens in accordance with the procedures and equipment specified above.

Phyllis Pettit
AUG 17 2018

AUTHORIZED SIGNATURE
SGS GOVMARK
/tm
lpm

(Page 2 of 2)