

96-D Allen Boulevard Farmingdale, New York 11735-5626 USA Tel. +1 (631) 293-8944 Fax +1 (631) 293-8956 e-mail: testing@govmark.com

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Received: 07/20/2018 Completed: 07/24/2018 Letter: M3 RV **P.O.**#: Test Report #: 3-27419-3-Client's Style: Vivid. Content: 81% Post-Consumer Recycled Polyester, 19% Elastomeric Polymer. Finish: None. Weight: 320 **Identification** g/lm. Color: 1201 Grey. End Use: Upholstery. Tested For: Bente Ellingsoe, Quality Department Key Test: ASTM D 4034/ACT 150 Gabriel A/S Hjulmagervej 55 Tel: 011-45-9630-3100 Ext: DK-9000 Aalborg, Denmark Fax: 011-45-9811-6125

Test Category: Seam Slippage

Specifier: ACT LE 2015; V 08/15 PC: 8H

NTR 6/16

TEST PERFORMED: ASTM D 4034 - Standard Test Method for Resistance to Yarn Slippage at the Sewn Seam in Woven Upholstery Fabrics - Plain, Tufted, or Flocked --

As cited by the ACT Voluntary Performance Guidelines (January 2015)

PRODUCT CATEGORY: Upholstery

ACCEPTANCE CRITERIA: 25 lbf minimum average for warp and weft

SEAM CONSTRUCTION:

Seam Allowance: 0.5"

Seam Type:

301 Lockstitch

Thread Type:

100% Nylon Bonded Monocord;

Needle Thread size 8/Bobbin Thread Size 5

Needle:

Size 22 Ball Point

Stitches/Inch:  $7 \pm 0.5$ 

**RESULTS:** 

Specimen results reported to the nearest 0.5 lb force (lbf)

Average reported to the nearest 0.5 lb force (lbf)

	Specimen #	(lbf)
Warp Yarn Slippage:	1	31.5 SS
(seamed in warp direction)	2	33.5 SS
· ·	3	34.5 SS
	4	31.5 SS
	5	34.5 SS
8		
	Avg:	33.0
Weft Yarn Slippage:	6	86.0 SS
(seamed in weft direction)	7	79.5 SS
	8	88.5 SS
	9	96.0 SS
	10	88.5 SS
	Avg:	87.5

ABBREVIATIONS WHICH MAY BE USED:

SS = Seam Slippage

SB = Seam break before 1/4" slippage

FB = Fabric break before 1/4" slippage

FBS = Fabric break at Seam before 1/4" slippage

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Н	julmagervej 55 K-9000 Aalborg, Denmark				45-9630-3100 45-9811-6125	Ext:			

REMARKS: None.

CONCLUSION: Based on the above Results and Acceptance Criteria, the item tested:

[x] Complies; [ ] Does not comply

CERTIFICATION: I certify that the above results were obtained after testing specimens in accordance with the procedures and equipment specified above.

AUTHORIZED SIGNATURE

SGS GOVMARK /jab /pm

Phyllis Pettit

AUG 0 9 2018

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