

Received: 03/29/2019	Completed: 04/03/2019	Letter: I4	RV	P.O.#:	Test Report #: 3-31680-4-
Client's Identification	Style: 2506 Passion. Content: 91/9% New Zealand Wool / Polyamide. Weight: 515 g/lm. Color: 6101 Grey. Product End Use: Upholstery.				
Tested For: Bente Ellingsoe, Quality Department	Key Test: ASTM D 4034/ACT				175
Gabriel A/S Hjulmagervej 55 DK-9000 Aalborg, Denmark	Tel: 011-45-9630-3100		Ext:		Fax: 011-45-9811-6125

Test Category: Seam Slippage Specifier: ACT LE 2018; V 01/19 PC: 8H dl/SM
 NTR 6/16

TEST PERFORMED: ASTM D 4034 - Standard Test Method for Resistance to Yarn Slippage at the Sewn Seam in Woven Upholstery Fabrics - Plain, Tufted, or Flocked --

As cited by the ACT Voluntary Performance Guidelines (August 2018)

PRODUCT CATEGORY: Upholstery

ACCEPTANCE CRITERIA: 25 lbf minimum average for warp and weft

SEAM CONSTRUCTION:

Seam Allowance: 0.5"
 Seam Type: 301 Lockstitch
 Thread Type: 100% Nylon Bonded Monocord;
 Needle Thread size 8/Bobbin Thread Size 5
 Needle: Size 22 Ball Point
 Stitches/Inch: 7 ± 0.5

RESULTS: Specimen results reported to the nearest 0.5 lb force (lbf)
 Average reported to the nearest 0.5 lb force (lbf)

	Specimen #	(lbf)
Warp Yarn Slippage: (seamed in warp direction)	1	45.5 SS
	2	55.5 SS
	3	54.0 SS
	4	46.5 SS
	5	44.0 SS
	Avg:	49.0
Weft Yarn Slippage: (seamed in weft direction)	6	41.5 SS
	7	48.0 SS
	8	44.5 SS
	9	51.5 SS
	10	46.0 SS
	Avg:	46.5

ABBREVIATIONS WHICH MAY BE USED:

- SS = Seam Slippage
- SB = Seam break before 1/4" slippage
- FB = Fabric break before 1/4" slippage
- FBS = Fabric break at Seam before 1/4" slippage

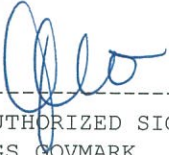
Received: 03/29/2019	Completed: 04/03/2019	Letter: 14	RV	P.O.#:	Test Report #: 3-31680-4-
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REMARKS: None.

CONCLUSION: Based on the above Results and Acceptance Criteria, the item tested:

Complies; Does not comply

CERTIFICATION: I certify that the above results were obtained after testing specimens in accordance with the procedures and equipment specified above.



Phyllis Pettit
 APR 15 2019

 AUTHORIZED SIGNATURE
 SGS GOVMARK
 /mg /pm

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