

96-D Allen Boulevard Farmingdale, New York 11735-5626 USA Tel. +1 (631) 293-8944 Fax +1 (631) 293-8956 email: govmark.accounting@sgs.com

Received: 06/14/2018 | Completed: 06/20/2018 | Letter: L1 RV | P.O.#: Test Report #: 3-26732-1-RV Client's Style: SELECT. Col. Black. Content: 85% Wool, 15% PA. Finish: None. Weight: abt 512 g/m. Product End Use: Identification Upholstery. Tested For: Alvyda Kraulediene Key Test: ASTM D 4034/ACT RVNC Gabriel A/S Hjulmagervej 55 Tel: 011-45-42134509 Ext: DK-9000 Aalborg, Denmark

Test Category: Seam Slippage

Specifier: ACT

LE 2015; V 08/15 PC: 8H

Fax:

dl/SM

NTR 6/16

TEST PERFORMED: ASTM D 4034 - Standard Test Method for Resistance to Yarn Slippage at the Sewn Seam in Woven Upholstery Fabrics - Plain, Tufted, or Flocked --

As cited by the ACT Voluntary Performance Guidelines (January 2015)

PRODUCT CATEGORY: Upholstery

ACCEPTANCE CRITERIA: 25 lbf minimum average for warp and weft

SEAM CONSTRUCTION:

Seam Allowance: 0.5"

Seam Type:

Thread Type:

301 Lockstitch

100% Nylon Bonded Monocord;

Needle Thread size 8/Bobbin Thread Size 5

Needle:

Size 22 Ball Point

Stitches/Inch:  $7 \pm 0.5$ 

RESULTS: Specimen results reported to the nearest 0.5 lb force (lbf)

Average reported to the nearest 0.5 lb force (lbf)

	Specimen	#	(lbf)	
Warp Yarn Slippage:	1		150.0	SB
(seamed in warp direction)	2		119.0	SB
	3		134.5	SB
	4		127.5	SB
	5		129.5	SB
		Avg:	132.0	
Weft Yarn Slippage:	6		93.0	SB
(seamed in weft direction)	7		109.0	SB
	8		96.0	SB
	9		97.0	SB
	10		103.0	SB
		Avg:	99.5	

## ABBREVIATIONS WHICH MAY BE USED:

SS = Seam Slippage

SB = Seam break before 1/4" slippage FB = Fabric break before 1/4" slippage

FBS = Fabric break at Seam before 1/4" slippage

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Hjulmagervej 55 DK-9000 Aalborg, Denmark	-		Tel: 011-45-42134509 Fax:	Ext:
DK-7000 Aalooig, Delilliark			rax.	
MARKS: None.				
ONCLUSION: Based on the above	Results and Acc	eptance Criter	cia, the item tested:	
		*		
[x] Complies; [ ] Does not c	omply			
RTIFICATION: I certify that th the procedures and equipme			ed after testing specia	mens in accordance
the procedures and equipme	ne specifica aso			
110+	Phyllis Pet	tit		
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