

Received: 11/25/2019 **Completed:** 12/04/2019 **Letter:** V5 **RV** **P.O.#:** **Test Report #:** 3-35831-5-

Client's Identification Style: Connect. Content: 48% Wool, 41% Rec PE, 9% PA, 2% PE. Weight: 377 g/lm. Color: 60147 Light Gray. Product End Use: Upholstery.

Tested For: Bente Ellingsoe, Quality Department **Key Test:** ASTM D 4034/ACT 175
 Gabriel A/S **Tel:** 011-45-9630-3100 **Ext:**
 Hjulmagervej 55 **Fax:** 011-45-9811-6125
 DK-9000 Aalborg, Denmark

Test Category: Seam Slippage Specifier: ACT LE 2018; V 01/19 PC: 8H dl/SM
 NTR 6/16

TEST PERFORMED: ASTM D 4034 - Standard Test Method for Resistance to Yarn Slippage at the Sewn Seam in Woven Upholstery Fabrics - Plain, Tufted, or Flocked --

As cited by the ACT Voluntary Performance Guidelines (August 2018)

PRODUCT CATEGORY: Upholstery

ACCEPTANCE CRITERIA: 25 lbf minimum average for warp and weft

SEAM CONSTRUCTION:

Seam Allowance: 0.5"
 Seam Type: 301 Lockstitch
 Thread Type: 100% Nylon Bonded Monocord;
 Needle Thread size 8/Bobbin Thread Size 5
 Needle: Size 22 Ball Point
 Stitches/Inch: 7 ± 0.5

RESULTS: Specimen results reported to the nearest 0.5 lb force (lbf)
 Average reported to the nearest 0.5 lb force (lbf)

	Specimen #	(lbf)
Warp Yarn Slippage:	1	84.5 SB
(seamed in warp direction)	2	83.5 SB
	3	79.5 SB
	4	82.0 SB
	5	73.5 SB
	Avg:	80.5
Weft Yarn Slippage:	6	74.5 SB
(seamed in weft direction)	7	77.0 SB
	8	76.5 SB
	9	59.5 SB
	10	73.0 SB
	Avg:	72.0

ABBREVIATIONS WHICH MAY BE USED:

SS = Seam Slippage
 SB = Seam break before 1/4" slippage
 FB = Fabric break before 1/4" slippage
 FBS = Fabric break at Seam before 1/4" slippage

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REMARKS: None.

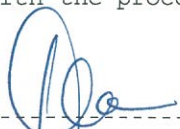
CONCLUSION: Based on the above Results and Acceptance Criteria, the item tested:

Complies; Does not comply

CERTIFICATION: I certify that the above results were obtained after testing specimens in accordance with the procedures and equipment specified above.

Phyllis Pettit

DEC 26 2019



 AUTHORIZED SIGNATURE
 SGS GOVMARK
 /ab /pm

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