

**Received:** 10/26/2018 **Completed:** 11/08/2018 **Letter:** B1 **RV** **P.O.#:** **Test Report #:** 3-29298-1-

**Client's Identification** Style: Event. Content: 100% Polyester. Finish: None. Weight: 420 g/lm. Color: 60999 Black. Product End Use: Upholstery.

**Tested For:** **Bente Ellingsoe, Quality Department** **Key Test:** ASTM D 4034/ACT 150  
 Gabriel A/S  
 Hjulmagervej 55 **Tel:** 011-45-9630-3100 **Ext:**  
 DK-9000 Aalborg, Denmark **Fax:** 011-45-9811-6125

Test Category: Seam Slippage Specifier: ACT LE 2015; V 08/15 PC: 8H dl/SM  
 NTR 6/16

TEST PERFORMED: ASTM D 4034 - Standard Test Method for Resistance to Yarn Slippage at the Sewn Seam in Woven Upholstery Fabrics - Plain, Tufted, or Flocked --

As cited by the ACT Voluntary Performance Guidelines (January 2015)

PRODUCT CATEGORY: Upholstery

ACCEPTANCE CRITERIA: 25 lbf minimum average for warp and weft

SEAM CONSTRUCTION:

Seam Allowance: 0.5"  
 Seam Type: 301 Lockstitch  
 Thread Type: 100% Nylon Bonded Monocord;  
 Needle Thread size 8/Bobbin Thread Size 5  
 Needle: Size 22 Ball Point  
 Stitches/Inch: 7 ± 0.5

RESULTS: Specimen results reported to the nearest 0.5 lb force (lbf)  
 Average reported to the nearest 0.5 lb force (lbf)

	Specimen #	(lbf)
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Warp Yarn Slippage:	1	96.0 SB
(seamed in warp direction)	2	91.0 SB
	3	92.5 SB
	4	95.0 SB
	5	90.0 SB
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	Avg:	93.0
Weft Yarn Slippage:	6	114.5 SB
(seamed in weft direction)	7	103.0 SB
	8	117.0 SB
	9	108.5 SB
	10	109.0 SB
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	Avg:	110.5

ABBREVIATIONS WHICH MAY BE USED:

SS = Seam Slippage  
 SB = Seam break before 1/4" slippage  
 FB = Fabric break before 1/4" slippage  
 FBS = Fabric break at Seam before 1/4" slippage

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			<b>Fax:</b> 011-45-9811-6125		

REMARKS: None.

CONCLUSION: Based on the above Results and Acceptance Criteria, the item tested:

Complies;  Does not comply

CERTIFICATION: I certify that the above results were obtained after testing specimens in accordance with the procedures and equipment specified above.



Phyllis Pettit

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 AUTHORIZED SIGNATURE  
 SGS GOVMARK  
 /jab /pm

NOV 15 2018

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